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Sonitek Corporation

84 Research Drive, Milford, CT 06460

Voice: (203) 878-9321 Fax: (203) 878-6786

Manufacturers of: Heat Staking and Ultrasonic Welding Equipment

DIRECTIONS for USE Sonitek Mylar® Washer

Use one washer each time you perform maintenance on the stack assembly (Converter/transducer; booster and horn) or change on those components.

Clean all mating surfaces PRIOR to placing washer onto component

Install only ONE washer between each interface matching the I.D. of the washer to the O.D. of the stud (3/8" or 1/2")

Always use a new washer.

DO NOT use any silicone grease or any other lubricant with the washers.

Torque the interface to 220 in. lbs/25 Nm.

CAUTION:

Use only one washer at each interface.
Do not use any Silicone grease or other lubricants with a washer.

Refer to your operation manual for further information on assembly - dis-assembly of your stack.

For further assistance contact our service department at Extension 3026 or our applications engineering department at extension 3006.

For other customer service questions contact customer service at Ext. 3009

Need free technical advice?

Visit one of our informative websites at www.sonitek.com